

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
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| | | | |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente | Customer Code - Codice Cliente | Customer Order - Ordine Cliente | |
| Our Code - Nostro Codice | Batch Nr - Lotto N° | Issuing Date - Data di emissione | |
| 414.08020ZN | L.22/00133/25 K | | |
| Quantity - Quantità | Size - Misura | Class - Classe | Finish - Trattamento |
| | 8X20 | | ZINCATO BIANCO Cr.3 |

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics | Specifications | | Result | OK | Rej |
|----------------------|----------------|-------|-------------|----|-----|
| | min. | max | | | |
| MAJOR DIAMETER | 7,76 | 7,97 | 7,84-7,86 | 10 | 0 |
| WIDTH ACROSS FLATS | 5,02 | 5,14 | 5,13-5,14 | 10 | 0 |
| WIDTH ACROSS CORNERS | 5,723 MIN | | 5,88-5,91 | 10 | 0 |
| HEIGHT OF HEAD | 4,10 | 4,40 | 4,21-4,26 | 10 | 0 |
| APPEARANCE | ISO 6157-1 | | OK | 10 | 0 |
| NOMINAL LENGHT | 19,58 | 20,42 | 19,85-19,88 | 10 | 0 |
| HEAD DIAMETER | 13,57 | 14,00 | 13,80-13,82 | 10 | 0 |
| HEX SOCKET DEPTH | 2,60 MIN | | 2,92-2,94 | 10 | 0 |
| R | 0,70 MIN | | 0,70-0,80 | 10 | 0 |
| POINT LENGHT | MAX 2,50 | | 1,65-1,66 | 10 | 0 |
| THREAD | GO/NO GO | | OK | 10 | 0 |
| W (WALL THICKNESS) | 1,05 MIN | | 1,29-11,33 | 10 | 0 |
| DW | 13,07 MIN | | 13,56-13,65 | 10 | 0 |
| R ANGULAR WIDTH | 9,20 MAX | | 9,05-9,08 | 10 | 0 |
| COATING THICKNESS | MIN 5UM | | 7,24-9,16 | 10 | 0 |

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° 62365 | C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Al | B |
|-----------------------------------|--------|--------|--------|--------|--------|----|----|----|----|----|---|
| | X100 | X100 | X1000 | X1000 | X100 | | | | | | |
| Valore rilevato Measured Value | 34,000 | 77,000 | 11,000 | 10,000 | 23,000 | | | | | | |

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

| | | | | |
|-----------------------------|----------------------------------|----------|--------------------|----------|
| SPESSORE μ RICHIESTO | CONTROLLO VISIVO RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|----------------------------------|----------|--------------------|----------|

ADDITIONAL NOTES - NOTE AGGIUNTIVE

